

LABOR AND MATERIAL PRICES

OPR.	LAB.	MAT.	OPR.	LAB.	MAT.	OPR.	LAB.	MAT.	OPR.	LAB.	MAT.
A 1	\$8.00	\$.....	E 1	\$112.00	\$.....	L 2	\$8.25	\$2.00	S 4	\$15.00	\$11.25
A 2	11.00	E 2	58.00	31.80	L 3	5.80	4.60	S 5	3.50	.15
A 3	3.00	E 3	35.00	14.80	L 4	.90	.40	S 6	3.90	.15
A 4	6.00	E 4	27.00	8.30	L 5	3.60	13.20	S 7	3.00	6.30
A 5	1.60	2.35	E 5	26.00	11.25	L 6	1.30	S 8	3.25	10.05
A 6	1.80	4.25				L 7	1.50	.55	S 9	1.80
A 7	8.50	F 1	21.00	1.10	L 7a	1.00	.55			
A 7a	1.80	F 3	92.00	128.50	L 9	2.25	U 1	.60
A 8	7.00	F 5	11.15	4.30	L 10	3.00	1.60	U 2	.90	1.95
A 9	2.50	2.10	F 6	3.00	.25	L 11	.75	.40	U 3	1.80
A 10	1.00	.35	F 7	.75	L 13	8.00	U 4	1.40	15.50
A 12	5.75	.90	F 8	1.50	.50	L 14	5.00	U 5	1.75
A 13	1.40	F 9	2.00	M 1	7.75	.15	U 6	1.20	.10
A 14	11.00	F 10	2.25	1.15	M 2	.60	U 7	1.75	2.35
A 15	4.25	.55	F 12	1.00	M 3	9.50	.15	U 8	.70
A 16	1.80	F 13	3.75	3.15	M 4	9.50	10.20	U 9	3.30	1.25
A 18	1.15	F 14	3.45	1.15	M 5	4.65	19.30	U 10	3.00	1.10
A 19	1.80	F 15	2.00	.25	M 6	5.00	U 11	4.30	9.25
			F 16	2.00	2.55	M 7	5.00	U 12	1.50
B 1	2.00	1.30	F 17	Time	M 8	6.00	2.00	U 12a	4.40	1.40
B 2	.75	.65	F 18	2.00				U 12b	1.60	5.25
B 3	1.30	F 19	.50	O 1	.75	U 13	1.20
B 4	3.25	.15	F 20	1.10	4.60	O 2	2.50	U 13a	4.00	1.25
B 4x	4.75				O 3	13.00	U 13b	1.60	6.25
B 5	2.00	G 1	17.75	10.90	O 4	6.85	2.35	U 14	4.00
B 6	.75	G 2	2.40	6.60	O 5	14.00	2.90	U 15	3.75	1.00
B 6x	1.75	G 3	13.25	10.90	O 6	1.00	2.15	U 16	1.75	1.00
B 9	7.50	G 4	21.35	10.90	O 7	N.C.	3.00	U 17	.95	1.50
B 11	5.00	G 5	14.45	7.90	O 8	15.00	U 18	1.80
B 12	3.00	G 6	16.85	14.50	O 9	11.00	U 19	.90
B 13	13.50	G 7	.80	.60	O 11	14.50	15.00	U 20	1.00	1.00
B 15	2.60	5.05	G 8	18.95	7.90	O 12	2.60	V 1	4.75	17.75
B 16	2.00	G 9	3.60	3.60				V 3	2.50	12.75
B 17	3.65	2.20	G 10	21.35	14.50	P 1	6.25	V 5	2.75	8.25
			G 11	3.40	4.45	P 2	2.25	1.25	V 6	9.50	16.20
C 1	3.00	G 12	5.75	4.55	P 3	16.00	V 7	15.00	46.70
C 2	3.40	57.05	G 13	28.00	27.30	P 4	3.50	V 8	2.50	1.40
C 3	4.00	21.40	G 14	36.00	31.60	P 5	14.85	46.65	V 9	3.50	1.65
C 5	.50	.35				P 6	9.75	V 10	.75	1.15
C 7	.55	.10	H 1	8.75	4.30	P 7	1.50	6.60			
C 8	.90	.50	H 2	2.10	Q 1	2.75	W 1	.70
C 9	1.65	3.35	H 3	6.00	Q 2	4.00	W 2	.60
C 10	1.40	1.40	H 4	9.75	3.15	Q 5	.75	W 3	.75
C 11	6.00	H 5	13.40	7.80	Q 6	4.35	10.50	W 4	1.40	9.25
C 12	8.00	H 5a	2.40	3.50				W 5	1.80	.25
C 13	1.40	.30	H 6	9.00	21.00	R 1	4.00	W 6	.60
			H 7	4.75	1.15	R 2	15.00	59.00			
D 3	2.70	.85	H 8	1.80	R 4	2.00	6.40	X 1	1.50
D 4	.75	.05				R 4a	4.25	6.55	X 2	17.00
D 5	1.00	K 1	6.00	R 5	12.00	X 3	17.00
D 6	1.30	K 2	15.00	3.20	R 6	4.50	X 4	3.50
D 7	2.45	.50	K 3	11.25	R 7	Time	X 7	.85	.20
D 8	.40	.15	K 4	47.50	39.40	R 8	6.50	21.40	X 8	.70	.55
D 9	2.50	K 5	27.50	33.95	R 11	2.00	1.50	X 9	2.00	.75
D 10	1.60	K 6	61.00	19.50	R 12	2.00	.15	X 10	95.00	91.40
D 11	1.70	K 7	86.00	40.50						
D 12	1.60	4.00	K 8	68.50	100.50	S 1	.90	Y 1	11.00
D 13	1.80				S 2	.90	.45	Y 2	3.75
D 14	.80	L 1	10.75	2.00	S 3	1.75	Y 3	1.00
D 14a	1.75	L 1a	8.50	.20						

IMPORTANT—Read below before quoting prices

- ⊠ B15—Wood wheel. Wire or disk \$.90 labor.
- ⊠ E1, E2—Cleaning of oil passages not included.
- ⊠ L13—Applies to renewal of rollers and pins.
- ⊠ O2—Washing not included. Includes freeing up.
- ⊠ O9—Mechanical brake cars deduct \$2.00 labor.
- ⊠ P3, P5, P6—Mechanical brake cars deduct \$2.00 labor.
- ⊠ Q1, Q2—Fabric type \$1.75 labor.
- ⊠ Q6—Fabric type \$2.00 labor.
- ⊠ S7, S8—Add \$1.00 labor if equipped with cover.
- ⊠ U15—Wagner. Remy \$2.25 labor.
- ⊠ V8—Using bolts. If riveted \$9.00 labor. Does not apply to rear bracket.

REPAIR DATA

Main bearings are adjustable type.
 Rod bearings are adjustable type.
 Rod and piston assemblies are removed from above.
 Tappet Clearance: Inlet .006 in. Ex. .006 in., engine warm.
 Interrupter Point Gap: .018-.020 in.
 Spark Plug Gap: .024-.028 in.

Ignition Timing: Spark occurs when flywheel mark "UP-DC-1-6" is directly under pointer. Automatic advance.
 Firing Order: 1, 4, 2, 6, 3, 5.
 No. of Teeth in Flywheel: 118.
 Oil Capacity Crankcase in Qts.: 8.
 Front Axle Repair Data: See last page.

STUDEBAKER STANDARD 6 E. R. 1925

SERIAL NO. 1,202,001 to 1,284,000