

# STUDEBAKER LIGHT 6 E. M. 1924

SERIAL NO. 1,128,270 to 1,202,000

## Engine Gaskets

Mfr's Part No.	No. Per Car	Price
43494—Exh. manifold to exh. pipe	1	\$0.05
120457—Inlet to exhaust manifold	2	.05
2362—Carb. to manifold	1	.01
120447—Head	1	1.00
43491—Exhaust Intake	8	.05
Oil pan	3	.05
43519—Timing gear case	1	.10
43480—Valve cover	1	.30
43724—Water inlet	1	.01
120450—Water outlet	1	.02

## Engine Parts

120445—Cylinder head	1	16.50
120440—Cylinder block, complete	1	125.00
45278—Oil pan	1	16.00
44528—Crankshaft	1	57.00
43559—Camshaft	1	16.50
43107—Flywheel	1	14.00
45549—Pistons	6	2.75
43312—Pins	6	.55
44881—Compression rings	18	.25
44882—Oil rings	6	.25
45281—Connecting rod	6	6.75
45548—Piston pin bushing	12	.25
125449—Valve	12	1.10
43462—Valve spring	12	.15
44432—Spring retainer	12	.10
43367—Valve stem guide	12	.40
43465—Valve rocker arm	12	1.15
43474—Valve rocker arm shaft	3	.85
43468—Rocker arm roller	12	.40
43469—Rocker arm roller pin	12	.05
Tappet screw and nut	12	.09

## Front End

125718—Timing chain	1	9.75
120006—Camshaft sprocket	1	3.00
120011—Crankshaft sprocket	1	3.75
125750—Accessories shaft sprocket	1	2.75

## Cooling

43438—Fan blades	1	1.40
43410—Fan hub	1	.90
43413—Fan spindle	1	1.15
45363—Fan bearings	1	3.30
45229—Fan belt	1	.50
43604—Water pump shaft	1	1.60
123526—Pump packing	9	.03
43377—Pump impeller	1	1.25
43568—Drive shaft	1	.90
43574—Body assembly	1	3.75
43370—Shaft bushing	1	.50
43678—Pump to cyl. hose	1	.07
120443—Upper hose	1	.35
43608—Lower hose	1	.12
120811—Radiator shell, nickel	1	17.00
Radiator core and tank assembly	1	48.00

## Lubrication

43615—Oil pump assembly	1	5.75
43617—Oil pump body	1	2.35
43291—Pump driven gear	1	1.15
43292—Pump drive gear	1	1.15

## Clutch

43122—Release bearing	1	4.60
130505—Drive disk & facing	1	6.50
43110—Drive disk facing	2	1.00
43115—Pilot bushing	1	.40
43113—Clutch shaft	1	4.75

## Universals

43725—Propeller shaft only	1	9.25
43728—Fabric element	6	1.25

## Rear Axle

43208—Differential spider	1	2.75
31720—Diff. spider gears	4	1.25
43205—Differential housing	1	10.00
44617—Pinion carrier	1	8.00

## Rear Axle—continued

Mfr's Part No.	No. Per Car	Price
45570—Pinion and ring gear mount assembly	1	\$110.00
43408—Drive pinion	1	7.50
43402—Ring gear	1	11.50
43709—Pinion and ring gear	1	19.00
32783—Axle shaft	2	6.35
Pinion bearing, front	1	5.03
Pinion bearing, rear	1	5.85
Differential bearing	2	6.66
43214—Axle housing	1	50.00

## Front Springs

Spring assembly	2	6.25
853—Front bushing	2	.20
43234—Front bolt	2	.50
853—Rear bushing	2	.20
45074—Rear bolt	2	.50
43234—Bracket bolt	2	.50
853—Bracket bushing	2	.20
44783—Shackle link	2	.45
43717—U bolt	4	.40

## Rear Springs

44000—Spring assembly	2	8.50
43067—Spring assembly	2	8.50
43235—Front bolt	2	.60
39569—Front bushing	2	.25
43236—Rear bolt	2	.50
853—Rear bushing	2	.20
43236—Bracket bolt	2	.50
32927—Bracket bushing	2	.25
43434—U bolt	4	.50

## Sheet Metal

Front fender	2	14.00
Rear fender	2	11.50

## Wheel Bearings

Front inner assem.	2	5.20
Front outer assem.	2	3.81
Rear assembly	2	6.50

## Running Board

43280—Assembly, R. H.	1	8.25
43281—Assembly, L. H.	1	8.25
43284—Mat., R. H.	1	1.85
43285—Mat., L. H.	1	1.85
43286—Moulding, outer, R.	1	1.10
43287—Moulding, outer, L.	1	1.10

## Front Axle

43101—I-beam	1	22.75
Knuckle, R. H.	1	5.50
Knuckle, L. H.	1	5.50
Tie rod	1	5.50
Tie rod end	2	2.15
32038—Tie rod ball	2	.75
45404—Tie rod ball seat	2	.05
45403—Tie rod spring	2	.15
43015—King pin	2	1.25
43001—King pin bushing, upper	2	.60
43002—King pin bushing, lower	2	.65
43013—King pin thrust washer	2	.30
43017—Knuckle arm, R. H.	1	1.65
43018—Knuckle arm, L. H.	1	3.30
32039—Knuckle arm ball	1	.75

## Electrical

### WAGNER SYSTEM

50811—Generator brushes	3	.40
46211—Starter brushes	4	.25
Generator field coils	1 set	5.00
Starter field coils	1 set	6.00
Bendix spring	1	.65
K-66—Starter switch	1	1.00
Ignition switch	1	11.00
5091—Armature (exchange)	1	8.00
K-815—Distributor assem.	1	15.00
9620—Contact arm	1	1.25
9610—Contact point	1	.50
81418—Rotor arm	1	1.00
9614—Distributor head	1	3.00
K-71—Condenser	1	2.50

## Miscellaneous

Chassis frame	1	80.00
44190—Muffler	1	4.00
Wood wheel brake drum	2	4.00