

LABOR AND MATERIAL PRICES

OPR.	LAB.	MAT.	OPR.	LAB.	MAT.	OPR.	LAB.	MAT.	OPR.	LAB.	MAT.
A 1	\$5.00	\$....	E 1	\$95.00	\$....	L 1	\$11.75	\$2.15	S 4	\$15.00	\$9.00
A 2	8.00	E 2	\$59.00	34.55	L 1a	9.50	.20	S 5	3.50	.15
A 3	3.00	E 3	34.00	15.55	L 2	9.25	2.15	S 6	3.90	.15
A 4	2.70	E 4	27.00	8.90	L 3	5.80	4.80	S 7	\$3.00	6.65
A 5	1.60	5.10	E 5	26.00	11.30	L 4	.90	.40	S 8	\$3.25	10.60
A 6	1.80	5.30				L 5	3.60	15.00	S 9	1.80
A 7	6.00	16.60	F 1	14.00	.95	L 6	1.60	U 1	.60
A 7a	1.80	F 2	8.50	.70	L 7	1.50	.45	U 2	.90	1.95
A 8	7.00	F 3	31.00	78.00	L 7a	1.00	.45	U 3	1.80
A 9	2.50	2.75	F 4	105.00	85.00	L 9	2.25	19.20	U 4	1.40	15.50
A 10	1.00	.50	F 5	11.15	4.45	L 10	2.25	2.05	U 5	\$1.75	.30
A 12	5.75	.90	F 6	3.00	.25	L 11	.75	.30	U 6	1.20	.10
A 13	1.40	F 7	.75	M 3	9.00	U 7	1.75	2.70
A 14	12.00	F 8	1.50	.50	M 4	13.75	11.75	U 8	.70
A 15	3.50	.50	F 9	2.00	M 5	3.00	11.50	U 9	3.30	1.25
A 16	1.80	F 10	2.25	1.40	M 7	6.00	U 10	3.00	1.10
A 18	1.15	F 12	1.00	M 8	6.00	3.15	U 11	4.30	9.25
A 19	1.80	F 13	3.75	3.05	O 1	.75	U 12	1.50
B 1	2.25	1.05	F 14	3.45	1.40	O 2	2.50	U 12a	4.40	1.40
B 3	.90	F 15	3.50	.25	O 3	12.25	U 12b	1.60	5.25
B 4	3.25	.15	F 16	3.50	2.55	O 4	6.10	5.75	U 13	1.20
B 4x	4.70	F 17	Time	O 5	13.25	3.90	U 13a	4.00	1.25
B 5	2.00	F 18	2.00	O 6	1.00	3.15	U 13b	1.60	6.25
B 6	1.80	F 19	.50	O 7	N.C.	.80	U 14	4.00
B 6x	3.25	G 1	16.75	11.05	O 8	14.25	U 16	1.75	1.00
B 7	2.90	G 2	2.40	6.60	O 9	9.00	U 17	2.60	11.00
B 9	5.00	G 3	13.25	11.05	O 10	9.00	U 18	1.80
B 10	6.00	G 4	20.35	14.65	O 11	11.50	15.75	U 19	.90
B 11	10.00	G 5	14.45	8.65	O 12	1.25	U 20	1.00	1.00
B 13x	3.00	G 6	16.85	15.25	P 1	5.25	V 1	4.75	17.10
B 15	2.60	5.50	G 7	.80	.70	P 2	2.25	1.25	V 3	2.50	13.70
B 16	3.50	G 8	17.95	8.65	P 3	13.00	V 5	2.75	11.55
B 21	20.00	G 9	3.60	4.20	P 4	3.50	V 6	9.50	19.55
C 1	3.00	G 10	20.35	15.25	P 5	11.65	32.05	V 7	15.00	50.35
C 2	3.40	57.05	G 11	3.40	4.80	P 6	7.75	V 8	\$2.50	1.40
C 3	4.00	17.40	G 12	5.75	4.90	P 7	4.75	6.80	V 9	3.50	1.80
C 5	.50	.55	G 13	27.00	29.40	Q 1	2.75	V 10	.75	1.25
C 6	.70	.50	G 14	35.00	33.85	Q 2	4.00	W 1	.70
C 8	.45	1.10	H 1	8.75	4.45	Q 5	.75	W 2	.60
C 9	1.80	3.25	H 2	2.10	Q 6	4.35	36.50	W 3	.75
C 10	1.40	9.30	H 3	5.00	Q 7	6.00	W 4	1.40	11.10
C 11	6.75	H 4	8.75	3.05	R 1	4.00	W 5	1.80	.25
C 12	8.75	H 5	12.55	7.95	R 2	15.00	57.85	W 6	.60
C 13	1.75	.10	H 5a	2.40	3.50	R 4	2.00	6.40	X 1	1.50
D 3	2.70	.30	H 6	9.00	21.00	R 4a	4.25	6.55	X 2	17.00
D 4	.75	.05	H 7	4.75	1.40	R 5	12.00	X 3	17.00
D 5	1.00	H 8	1.80	R 6	4.50	X 4	3.50
D 6	1.30	K 1	5.00	R 7	Time	X 7	.85	.30
D 7	2.45	.50	K 2	13.00	3.10	R 8	6.50	22.30	X 8	.70	.80
D 8	.40	.15	K 3	9.25	R 11	2.00	1.50	X 9	2.00	.75
D 9	3.50	K 4	47.50	40.15	R 12	2.00	.15	X 10	95.00	103.40
D 10	1.60	K 5	27.50	34.90	S 1	.90	Y 1	11.00
D 11	1.70	K 6	54.00	20.10	S 2	.90	.45	Y 2	4.50
D 12	1.60	5.10	K 7	79.00	41.10	S 3	1.75	Y 3	1.00
D 13	1.80	K 8	61.50	136.10						
D 14	.60									
D 14a	1.75									

IMPORTANT—Read below before quoting prices

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| ☐ E1, E2—Cleaning of oil passages not included.
☐ O2—Washing not included. Includes freeing up. | ☐ S7, S8—If equipped with covers add \$1.00 lab.
☐ U5—Renew driving gear \$8.00 lab.
☐ V8—Using bolts. If re-riveted \$9.00 lab. Does not apply to rear bracket. |
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REPAIR DATA

Rod and piston assemblies are removed from above.
 Tappet Clearance: Inlet .005 in. Ex. .005 in., engine warm.
 Interrupter Point Gap: .018-.020 in.
 Spark Plug Gap: .024-.028 in.
 Ignition Timing: Spark occurs when

flywheel mark "UP-DC-1-6" is directly under pointer with manual control fully retarded.
 Firing Order: 1, 5, 3, 6, 2, 4.
 No. of Teeth in Flywheel: None.
 Oil Capacity Crankcase in Qts.: 6.
 Front Axle Repair Data: See last page.

STUDEBAKER SPECIAL 6 E. L. 1924

SERIAL NO. 3,075,317 to 3,120,000