

LABOR AND MATERIAL PRICES

OPR.	LAB.	MAT.	OPR.	LAB.	MAT.	OPR.	LAB.	MAT.	OPR.	LAB.	MAT.
A 1	\$5.00	\$....	E 1	Ⓜ\$95.00	\$....	L 1a	\$9.50	\$0.20	S 5	\$3.50	\$0.15
A 2	8.00	E 2	Ⓜ59.00	35.80	L 2	9.25	2.15	S 6	3.90	.15
A 3	3.00	E 3	35.00	15.55	L 3	5.80	4.80	S 7	Ⓜ3.00	6.65
A 4	2.70	E 4	27.00	8.90	L 4	.90	.40	S 8	Ⓜ3.25	10.60
A 5	1.80	5.10	E 5	26.00	11.30	L 5	3.60	15.00	S 9	1.80
A 6	1.80	5.30				L 6	1.60			
A 7	6.00	16.60				L 7	1.50	.45	U 1	.60
A 7a	1.80				L 7a	1.00	.45	U 2	.90	1.95
A 8	7.00				L 9	2.25	19.20	U 3	1.80
A 9	2.50	2.75				L 10	2.25	2.05	U 4	1.40	15.50
A 10	1.00	.50				L 11	.75	.30	U 5	Ⓜ1.75	.30
A 12	5.75	.90							U 6	1.20	.10
A 13	1.40				M 3	9.00	U 7	1.75	2.70
A 14	12.00				M 4	13.75	11.75	U 8	.70
A 15	3.50	.60				M 5	3.00	11.50	U 9	3.30	1.25
A 16	1.80				M 6	5.00	U 10	3.00	1.10
A 18	1.15				M 7	6.00	3.15	U 11	4.30	9.25
A 19	1.80				M 8	U 12	1.50
									U 12a	4.40	1.40
B 1	2.25	1.05				O 1	.75	U 12b	1.60	5.25
B 3	.90				O 2	Ⓜ2.50	U 13	1.20
B 4	3.25	.15				O 3	12.25	U 13a	4.00	1.25
B 4x	4.70				O 4	6.10	5.75	U 13b	1.60	6.25
B 5	2.00				O 5	13.25	3.90	U 14	4.00
B 6	1.80				O 6	1.00	3.15	U 15	1.75	1.00
B 6x	3.25				O 7	N.C.	.80	U 16	2.60	11.00
B 7	2.90				O 8	14.25	U 17	1.80
B 9	5.00				O 9	9.00	U 18	.90
B 10	6.00				O 10	14.50	15.75	U 19	1.00	1.00
B 11	10.00				O 11	4.25			
B 13x	3.00				O 12	V 1	4.75	19.05
B 15	2.60	5.00				P 1	5.25	V 2	5.50	23.05
B 16	3.50				P 2	2.25	1.25	V 3	2.50	14.30
B 21	20.00				P 3	13.00	V 5	2.75	16.55
						P 4	3.50	V 6	9.50	24.80
C 1	3.00				P 5	11.65	32.05	V 7	15.00	58.15
C 2	3.40	72.50				P 6	7.75	V 8	Ⓜ2.50	1.40
C 3	4.00	18.00				P 7	4.75	6.80	V 9	3.50	9.00
C 5	.50	.50							V 10	.75	1.35
C 6	.70	.50				Q 1	2.75			
C 8	.45	1.10				Q 2	4.00	W 1	.70
C 9	1.80	3.25				Q 5	.75	W 2	.60
C 10	1.40	9.30				Q 6	4.35	43.00	W 3	.75
C 11	6.75				Q 7	6.00	W 4	1.40	11.10
C 12	8.75							W 5	1.80	.25
C 13	1.75	.10				R 1	4.00	W 6	.60
						R 2	15.00	57.85			
D 3	2.70	.30				R 4	2.00	6.40	X 1	1.50
D 4	.75	.05				R 4a	4.25	6.55	X 2	17.00
D 5	1.00				R 5	12.00	X 3	17.00
D 6	1.30				R 6	4.50	X 4	3.50
D 7	2.45	.30				R 7	Time	X 7	.85	.25
D 8	.40	.15				R 8	6.50	22.20	X 8	.70	.80
D 9	3.50				R 11	2.00	1.50	X 9	2.00	.75
D 10	1.60				R 12	2.00	.15	X 10	95.00	108.40
D 11	1.70									
D 12	1.60	5.10				S 1	.90	Y 1	11.00
D 13	1.80				S 2	.90	.45	Y 2	4.50
D 14	.80				S 3	1.75	Y 3	1.00
D 14a	1.75				S 4	15.00	9.00			

IMPORTANT—Read below before quoting prices

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| <p>ⓂE1, E2—Cleaning of oil passages not included.</p> <p>ⓂO2—Washing not included. Includes freeing.</p> | <p>ⓂS7, S8—If equipped with covers add \$1.00 lab.</p> <p>ⓂU5—Renew driving gear \$8.00 lab.</p> <p>ⓂV8—Using bolts. If re-riveted \$9.00 lab. Does not apply to rear bracket.</p> |
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REPAIR DATA

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| <p>Rod and piston assemblies are removed from above.</p> <p>Tappet Clearance: Inlet .005 in. Ex. .005 in.; engine warm.</p> <p>Interrupter Point Gap: .018-.020 in.</p> <p>Spark Plug Gap: .024-.028 in.</p> <p>Ignition Timing: Spark occurs when</p> | <p>flywheel mark "UP-DC-1-6" is directly under pointer with manual control fully retarded.</p> <p>Firing Order: 1, 5, 3, 6, 2, 4.</p> <p>No. of Teeth in Flywheel: None.</p> <p>Oil Capacity Crankcase in Qts.: 6.</p> <p>Front Axle Repair Data: See last page.</p> |
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STUDEBAKER BIG 6 E. K. 1924

SERIAL NO. 2,027,500 to 2,060,000