

STUDEBAKER BIG 6 E. K. 1924

SERIAL NO. 2,027,500 to 2,060,000

Engine Gaskets

Mfr's Part No.	No. Per Car	Price
35412—Exh. manifold to exh. pipe	1	\$0.05
17416—Cylinder block	1	.20
105345—Inlet to exh. manifold	2	.01
35414—Carb. to manifold..	1	.03
30214—Head	1	1.25
16967—Exhaust	6	.02
Intake	4	.03
Oil pan	2	.35
16919—Timing gear case...	1	.25
17515—Valve side plate ...	2	.10
16902—Water inlet	1	.01
30359—Water outlet	3	.01

Engine Parts

106303—Cylinder head	1	22.00
115395—Cylinder block with valve guides	1	72.00
105047—Crankcase, upper ..	1	80.00
32181—Oil pan	1	15.50
105799—Crankshaft	1	95.00
32879—Camshaft	1	21.00
106436—Flywheel	1	14.75
105063—Pistons	6	3.25
112961—Pins	6	.65
39401—Compression rings..	12	.25
36092—Oil rings	6	.25
112062—Oil rings—Perfect Circle	6	.60
106200—Connecting rod ...	6	7.25
105103—Piston pin bushing	12	.25
32115—Piston pin screws ..	6	.05
114702—Valve	12	1.25
10000—Valve spring	12	.15
130—Spring retainer	12	.03
16727—Valve stem guide..	12	.40
32094—Valve lifter guide..	12	.60
32092—Valve lifter	12	1.00
Tappet screw & nut	12	.13

Front End

36506—Timing gears	1 set	9.50
16878—Accessories shaft gear	1	2.00

Cooling

39800—Fan assembly	1	9.25
Fan bearing cone..	2	1.45
109006—Fan belt	1	1.10
16872—Water pump shaft..	1	1.85
113182—Pump packing	2	.03
16871—Pump impeller	1	1.35
16876—Packing nut	1	.30
109057—Body	1	3.75
23232—Shaft bushing	1	.60
16877—Pump to cyl. hose..	1	.25
32716—Upper hose	1	.50
36235—Lower hose	1	.50
106162—Radiator shell	1	17.50
105387—Radiator core & tank assembly	1	72.50

Lubrication

105519—Oil pump assembly..	1	6.75
24535—Oil pump body	1	3.25
110600—Pump driven gear..	1	1.15
110599—Pump drive gear...	1	1.15

Clutch

100358—Release bearing ...	1	5.40
106728—Drive disk & facing	1	9.50
100345—Drive disk facing...	2	1.50
43115—Pilot bushing	2	.40
100351—Clutch shaft	1	6.60

Universals

36783—Joint assembly, front	1	12.80
32210—Bushings	8	.25
32204—Cross for bushings..	2	1.55
106411—Front yoke	1	4.90
106576—Propeller shaft and rear yoke	1	15.25
Propeller shaft assembly	1	42.75
32268—Flange yoke	2	2.55

Rear Axle

Mfr's Part No.	No. Per Car	Price
31719—Differential spider..	1	\$3.50
31721—Diff. spider gears..	4	1.50
31711—Differential housing..	1	12.00
31698—Pinion carrier	1	7.50
32863—Pinion & ring gear mount assembly...	1	122.00
39223—Drive pinion	1	8.00
32911—Ring gear	1	12.00
32784—Axle shaft	2	6.35
Pinion bearing, front	1	5.85
Pinion bearing, rear	1	8.29
Differential bearing..	2	6.66
31650—Axle grease retainers	4	.25
31749—Axle housing	1	63.75

Front Springs

Spring assembly ...	2	6.60
853—Front bushing	2	.20
32955—Front bolt	2	.50
853—Rear bushing	2	.20
105492—Rear bolt	4	.50
853—Bracket bushing ...	2	.20
32885—Shackle link	2	1.55
32814—U bolt	4	.40

Rear Springs

Spring assembly ...	2	10.50
Spring assembly ...	2	11.00
36618—Front bolt	2	.60
39569—Front bushing	2	.25
32954—Rear bolt	4	.50
853—Rear bushing	2	.20
32927—Bracket bushing ...	2	.25
32330—U bolt	4	.50

Sheet Metal

Front fender	2	18.00
Front with well.....	2	22.00
Rear fender	2	13.50
Splash apron	2	7.50

Wheel Bearings

Front inner assem. ...	2	6.50
Front outer assem. ...	2	4.39
Rear assembly	2	8.29

Running Board

Assembly	2	16.00
Mat.	2	8.75
106193—Moulding, outer, R.	1	1.20
106194—Moulding, outer, L.	1	1.20
106191—Moulding, inner, R.	1	.85
106192—Moulding, inner, L.	1	.85

Front Axle

105306—I-beam	1	25.00
Knuckle, R. H.	1	10.00
Knuckle, L. H.	1	10.00
32003—Tie rod	1	6.00
30125—Tie rod yoke	1	2.00
32009—Yoke pin	2	.65
105418—King pin	2	1.50
105367—King pin bushing..	2	1.60
105317—King pin thrust bearing cone ...	2	3.55
32030—Knuckle arm, R. H.	1	2.75
32031—Knuckle arm, L. H.	1	5.00
32037—Knuckle arm bushing	2	.60
32039—Knuckle arm ball..	1	.75

Electrical

WAGNER SYSTEM		
50811—Generator brushes..	3	.40
46211—Starter brushes ...	4	.25
Generator field coils	1 set	5.00
Starter field coils..	1 set	6.00
K-760—Starter switch	1	1.00
Ignition switch	1	11.00
5081—Armature (exchange)	1	8.00
G-814—Distributor assem. ...	1	15.00
9620—Contact arm	1	1.25
9610—Contact point	1	.50
81418—Rotor arm	1	1.00
9614—Distributor head ..	1	3.00
819—Condenser	1	2.50
106440—Stop light switch..	1	.75

Miscellaneous

105002—Chassis frame	1	105.00
107283—Muffler	1	5.10