

LABOR AND MATERIAL PRICES

OPR.	LAB.	MAT.	OPR.	LAB.	MAT.	OPR.	LAB.	MAT.	OPR.	LAB.	MAT.
A 1	\$8.00	\$....	E 1	\$107.50	\$....	L 1	\$11.75	\$2.15	S 4	\$15.00	\$11.25
A 2	11.00	E 2	61.00	37.55	L 1a	9.50	.20	S 5	3.50	.15
A 3	3.00	E 3	38.00	16.05	L 2	9.25	2.15	S 6	3.90	.15
A 4	6.00	E 4	29.50	9.45	L 3	5.80	4.80	S 7	3.00	7.75
A 5	1.60	3.10	E 5	28.50	11.75	L 4	.90	.40	S 8	3.25	10.55
A 6	1.80				L 5	3.80	15.00	S 9	1.80
A 7	8.50	F 1	21.00	.95	L 6	1.60			
A 7a	1.80	F 2	8.50	.70	L 7	1.50	.45	U 1	.60
A 8	7.00	F 3	31.00	78.00	L 7a	1.00	.45	U 2	.90	1.95
A 9	2.50	2.10	F 4	105.00	77.00	L 9	2.25	19.20	U 3	1.80
A 10	1.00	.50	F 5	12.40	5.00	L 10	2.25	2.05	U 4	1.40	12.50
A 12	5.75	.90	F 6	3.00	.25	L 11	.75	.30	U 5	1.75	.30
A 13	1.40	F 7	.75				U 6	1.20	.10
A 14	11.00	F 8	1.50	.50	M 3	9.00	U 7	1.75	2.15
A 15	4.25	.60	F 9	2.00	M 4	13.75	11.75	U 8	.70
A 16	1.80	F 10	2.25	1.40	M 5	3.00	11.50	U 9	3.30	.65
A 18	1.80	F 12	1.00	M 7	5.00	U 10	3.00	1.50
A 19	1.80	F 13	3.75	3.60	M 8	6.00	3.15	U 11	4.30	6.75
			F 14	3.45	1.40				U 12	1.50
B 1	2.00	1.40	F 15	17.80	O 1	.75	U 12a	4.40	.80
B 2	.75	.65	F 16	17.50	O 2	2.50	U 12b	1.60	3.75
B 3	1.30	F 17	Time	O 3	13.00	U 13	1.20
B 4	3.25	.15	F 18	2.00	O 4	6.85	2.35	U 13a	4.00	1.65
B 4x	4.75	F 19	.50	O 5	14.00	3.90	U 13b	1.60	6.25
B 5	2.00	F 20	1.10	5.80	O 6	1.00	3.15	U 14	4.00	8.50
B 5	.75				O 7	N.C.	3.00	U 16	1.75	1.00
B 6	1.75				O 8	15.60	U 17	.95	1.50
B 6x	7.50	G 1	18.00	10.20	O 9	11.00	U 18	1.80
B 9	5.00	G 2	3.60	6.60	O 11	14.50	15.50	U 19	.90
B 11	3.00	G 3	13.50	10.20	O 12	2.60	U 20	1.00	1.00
B 12	3.00	G 4	20.35	10.80				V 1	4.75	24.25
B 13	13.50	G 5	13.45	7.80	P 1	6.25	V 3	2.50	15.80
B 15	2.60	5.05	G 6	17.00	14.40	P 2	2.25	1.25	V 5	2.75	16.60
B 16	2.00	G 7	.80	.70	P 3	16.00	V 6	9.50	25.30
B 17	3.65	G 8	18.00	7.80	P 4	3.50	V 7	15.00	65.35
			G 9	3.60	4.20	P 5	14.85	50.40	V 8	2.50	1.40
C 1	3.00	G 10	21.60	14.40	P 6	9.75	V 9	3.50
C 2	3.40	73.05	G 11	3.40	5.05	P 7	1.50	7.60	V 10	.75	1.35
C 3	4.00	25.40	G 12	5.75	5.15						
C 5	.50	.55	G 13	28.00	30.90	Q 1	2.75	W 1	.70
C 6	.70	.50	G 14	37.50	35.90	Q 2	4.00	W 2	.60
C 8	.45	1.10	H 1	7.75	3.60	Q 5	.75	W 3	.75
C 9	1.80	3.25	H 2	2.10	Q 6	4.35	35.00	W 4	1.40	11.40
C 10	1.40	9.30	H 3	6.00	Q 7	6.00	W 5	1.80	.25
C 11	6.75	H 4	9.75	3.60				W 6	.60
C 12	8.75	H 5	11.35	7.10	R 1	4.00			
C 13	1.75	.10	H 5a	2.60	3.50	R 2	15.00	63.70	X 1	1.50
D 3	2.70	.30	H 6	9.00	21.00	R 4	2.00	6.40	X 2	17.00
D 4	.75	.05	H 7	2.70	R 4a	4.25	6.55	X 3	17.00
D 5	1.00	H 8	1.80	R 5	12.00	X 4	3.50
D 6	1.30				R 6	4.50	X 7	.85	.20
D 7	2.45	.30	K 1	6.00	R 7	Time	X 8	.70	.55
D 8	.40	.15	K 2	15.00	3.70	R 8	6.50	22.20	X 9	2.00	.75
D 9	2.50	K 3	11.25	R 11	2.00	1.50	X 10	95.00
D 10	1.60	K 4	47.50	44.15	R 12	2.00	.15			
D 11	1.70	K 5	27.50	37.95				Y 1	11.00
D 12	1.60	K 6	61.00	24.10	S 1	.90	Y 2	4.50
D 13	1.80	K 7	86.00	45.10	S 2	.90	.45	Y 3	1.00
D 14	.80	K 8	68.50	143.10	S 3	1.75			
D 14a	1.75									

IMPORTANT—Read below before quoting prices

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| <p>⊠B15—Wood wheels. Wire or disk \$1.90 labor.</p> <p>⊠E1—If oil pump is not overhauled deduct \$17.50 labor.</p> <p>⊠E1, E2—Cleaning of oil passages not included.</p> <p>⊠O2—Washing not included. Includes freeing up.</p> | <p>⊠O9—Mechanical brake cars deduct \$2.00 labor.</p> <p>⊠P3, P5, P6—Mechanical brake cars deduct \$2.00 labor.</p> <p>⊠S7, S8—Add \$1.00 labor if equipped with cover.</p> <p>⊠U5—Renew driving gear \$8.00 labor.</p> <p>⊠V8—Using bolts. If riveted \$9.00 labor. Does not apply to rear bracket.</p> |
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REPAIR DATA

<p>Main bearings are adjustable type.</p> <p>Rod bearings are adjustable type.</p> <p>Rod and piston assemblies are removed from below.</p> <p>Tapet Clearance: Inlet .006 in. Ex. .006 in., engine warm.</p> <p>Interrupter Point Gap: .018-.020 in.</p> <p>Spark Plug Gap: .024-.023 in.</p>	<p>Ignition Timing: Spark occurs when flywheel mark "UP-DC-1-6" is directly under pointer. Automatic advance.</p> <p>Firing Order: 1, 5, 3, 6, 2, 4.</p> <p>No. of Teeth in Flywheel: None.</p> <p>Oil Capacity Crankcase in Qts.: 8.</p> <p>Front Axle Repair Data: See last page.</p>
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STUDEBAKER BIG 6 E. P. 1925

SERIAL NO. 2,060,001 to 2,073,000