

STUDEBAKER BIG 6 E. P. 1925
SERIAL NO. 2,060,001 to 2,073,000

Engine Gaskets

Mfr's Part No.	No. Per Car	Price
35412—E x h. manifold to exh. pipe	1	\$0.05
17416—Cylinder block	1	.20
105345—Inlet to exhaust manifold	2	.01
35414—Carb. to manifold..	1	.03
30214—Head	1	1.25
16967—Exhaust	6	.02
Intake	4	.03
109193—Oil pan	2	.20
16919—Timing gear case...	1	.25
112274—Valve side plate....	1	.20
30359—Water outlet	3	.01

Engine Parts

110293—Cylinder head	1	22.00
115395—Cylinder block with valve guides	1	72.00
115122—Crankcase, upper ..	1	75.00
112574—Oil pan	1	15.50
111255—Crankshaft	1	98.00
114844—Camshaft	1	21.00
109049—Flywheel	1	14.50
105063—Pistons	6	3.25
112961—Pins	6	.65
39401—Compression rings..	12	.25
36092—Oil rings	6	.25
112062—Oil rings—Perfect Circle	6	.60
113110—Connecting rod	6	7.25
105103—Piston pin bushing..	12	.25
32115—Piston pin screws..	6	.05
114702—Valve	12	1.25
10000—Valve spring	12	.15
130—Spring retainer	12	.03
16727—Valve stem guide..	12	.40
109009—Valve lifter guide..	12	.60
109008—Valve lifter	12	1.00
Tappet screw & nut	12	.13

Front End

36906—Timing gears	set	9.50
16378—Accessories shaft gear	1	2.00

Cooling

39800—Fan assembly	1	9.25
112818—Fan spindle	1	1.00
Fan bearing cone	2	1.45
109006—Fan belt	1	1.10
16672—Water pump shaft..	1	1.85
113182—Pump packing	2	.03
16871—Pump impeller	1	1.35
16876—Packing nut	1	.30
109057—Body	1	3.75
23232—Shaft bushing	1	.60
109004—Pump to cyl. hose..	1	.25
109262—Upper hose	1	.55
36235—Lower hose	1	.50
109256—Radiator shell	1	25.00
109254—Radiator core and tank assembly	1	73.00

Lubrication

150636—Oil pump assembly	1	7.50
109060—Oil pump body	1	3.25
110600—Pump driven gear..	1	1.15
110599—Pump drive gear ..	1	1.15

Clutch

109146—Release bearing ...	1	2.00
112198—Drive disk & facing	1	12.00
109137—Drive disk facing..	2	1.50
109124—Pilot bearing	1	3.00
110456—Clutch shaft	1	7.50

Universals

36783—Joint assembly, front	1	12.80
32210—Bushings	8	.25
32204—Cross for bushings..	2	1.55
106411—Front yoke	1	4.90
110535—Propeller shaft assembly	1	34.80
110539—Propeller shaft and rear yoke	1	13.40
32268—Flange yoke	2	2.55

Rear Axle

31719—Differential spider..	1	3.50
31721—Diff. spider gears..	4	1.50
31711—Differential housing	1	12.00

Rear Axle—continued

Mfr's Part No.	No. Per Car	Price
107214—Pinion carrier	1	\$9.75
107234—Pinion & ring gear mount assembly..	1	137.50
107209—Drive pinion	1	6.00
107208—Ring gear	1	12.00
107205—Pinion & ring gear..	1	20.00
32784—Axle shaft	2	6.35
Pinion bearing, front	1	7.57
Pinion bearing, rear	1	7.57
Differential bearing	2	6.66
109242—Axle housing	1	58.00

Front Springs

110923—Spring assembly ...	2	6.60
39569—Front bushing	2	.25
109099—Front bolt	2	.55
39569—Rear bushing	2	.25
109099—Rear bolt	2	.55
39569—Bracket bushing ..	2	.25
109101—Shackle, inner	1	.50
109100—Shackle, outer	1	1.50
32614—U bolt	4	.40

Rear Springs

Spring assembly	2	10.50
109121—Front bolt	2	.65
128367—Front bushing	2	.30
109099—Rear bolt	4	.55
39569—Rear bushing	2	.25
39569—Bracket bushing ..	2	.25
32330—U bolt	4	.50

Sheet Metal

Front fender	2	23.50
Rear fender	2	15.00
Splash apron	2	7.25

Wheel Bearings

Front inner assem..	2	6.50
Front outer assem..	2	4.71
Rear assem.	2	8.29

Running Board

Assembly, moulded	2	16.00
Assembly, Runbo ..	2	8.50
Mat, moulded	2	8.75
Mat, Runbo	2	1.50
109645—Moulding, outer—127-in. W.B.	2	1.20
109646—Moulding, outer—120 in. W.B.	2	1.10
109643—Moulding, inner ...	2	.80

Front Axle

4 WHEEL BRAKES

118052—I-beam	1	27.00
109390—Knuckle, R. H.	1	14.75
109391—Knuckle, L. H.	1	16.00
109398—Tie rod	1	3.65
Tie rod end	2	2.25
32039—Tie rod ball	2	.75
112936—Tie rod plug	2	.20
120817—Tie rod spring	2	.02
115152—King pin bushing, upper	2	1.25
110038—King pin thrust bearing cone	2	3.50
109395—Knuckle arm, L. H.	1	3.00
32039—Knuckle arm ball..	1	.75

Electrical

REMY SYSTEM

809637—Generator brushes..	3	.20
Starter brushes	4	.35
Generator field coils	2	1.80
Starter field coils... ..	2	3.00
408B—Starter switch	1	1.00
440A—Ignition switch	1	1.50
810467—Armature (exchange)	1	6.00
818130—Starter (armature) exchange	1	7.00
626L—Distributor assembly	1	12.00
812786—Contact arm	1	.85
805929—Contact point	1	.30
811324—Rotor arm	1	.75
811341—Distributor head ..	1	3.00
811119—Condenser	1	2.00
106440—Stoplight switch ...	1	.75

Miscellaneous

Chassis frame	1	105.00
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