

Air Duck



A Patented Invention by
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Problem

Chrysler produced mini-vans lack an adequate means of circulating tempered air to the rear passenger compartment - especially to the floor area at the passenger's feet



Problem

The problem is further compounded when objects are placed on the floor between the front seats thereby impeding the flow of tempered air from the floor vent at the base of the dash to the rear passenger compartment



Problem - Still

Chrysler <u>attempted</u> to rectify this problem with an optional forced air system in the ceiling on the Grand models. This puts tempered air at your head and torso but not at your feet.



This is not available in Plymouth or Dodge models nor in short WB Chryslers.

Problem - Still

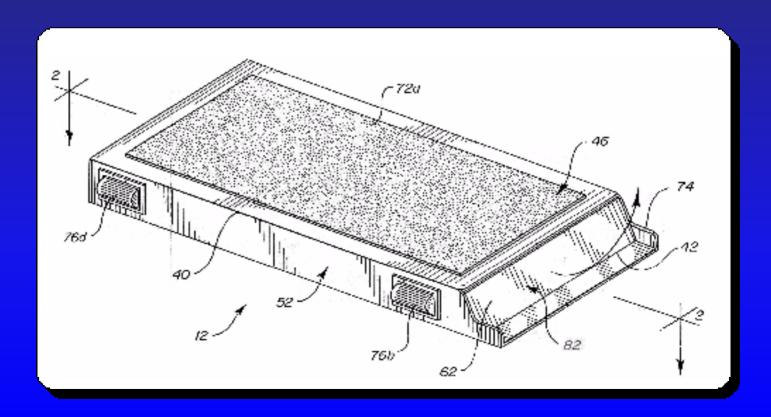
In base models tempered air vents have been placed in the rear of the front door handle/ armrests. Again, this puts tempered air at your torso but not at your feet.



The lower vent is ineffective - it is blocked by the seatbelt rewind housing when the door is closed!

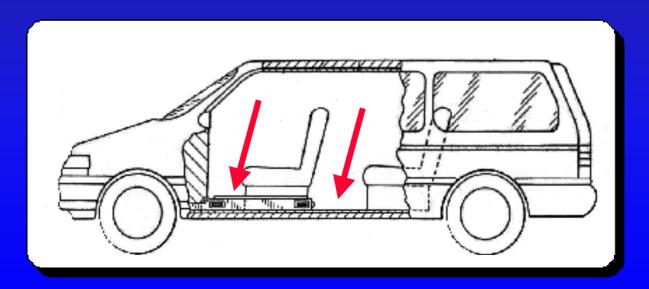
Solution

The Patented AIR DISTRIBUTION UNIT & SYSTEM (Air Duck) solves the problem.



Air Duck

The Air Duck is a portable, self-contained air distribution unit that easily retrofits to a vehicle's existing air distribution system to assist in the uniform flow of tempered air to the front & rear passenger compartments.



Air Duck

- The Air Duck is an elongate conduit having an inlet and multiple outlets.
- A manually operated front flap is joined at the inlet of the conduit that serves two functions:
 - As a bypass to allow re-direction of tempered air to the driver compartment only.
 - To enable access to an optional drop down storage compartment at the base of the front instrument panel.

Portable

- Can be moved from one vehicle to another
- Unit is held in place by non-skid surface
- Simple installation no fasteners required
- Summer and Winter Value
 - Distributes cool air in the summer to a hot floor
 - Distributes warm air in the winter to a cold floor
- Low Profile
 - Less than 2" high
 - Can be used with center storage consoles

Load Bearing

- Designed to support up to 350 lbs. static load
- Allows ingress and egress between passenger areas

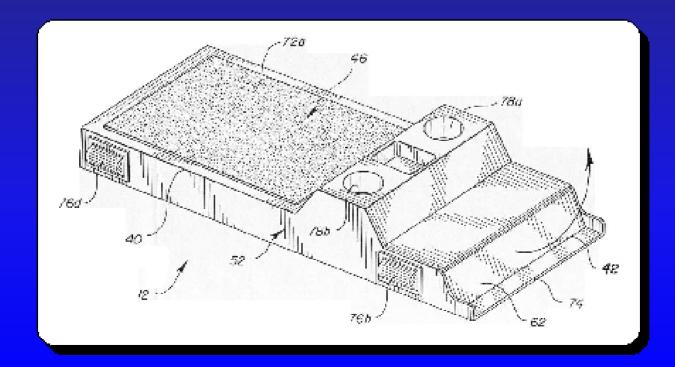
Efficient

- Does not interfere with existing air dist. system
- Low pressure drop minimal air restriction
- Light weight negligible impact on fuel consumption
- Reduces the need to run the AC or heater fan on higher settings - ergo less cabin noise!

- Individually Adjustable Vents
 - Located adjacent to the seating areas and at the rear
 - Foot adjustable no need to bend over!
- Manual Bypass
 - Adjustable front flap allows bypass of tempered air to the front compartment when traveling alone
 - Adjustable flap also allows use of drop down storage bin without interference

- Environmentally Friendly
 - Can be manufactured from recycled materials
- Ergonomically Friendly
 - The Air Duck is designed to be manufactured with soft rounded corners and edges easily accomplished with HDPE and a variety of other materials
- One Size Fits All
 - Fits all standard and grand size Chrysler mini-vans
 - Can be used with center bench or captains seating arrangements

- User Conveniences
 - Optional cup holders keep hot drinks hot in the winter and cold drinks cold in the summer



- User Conveniences (contd.)
 - Optional cup holder "horns" for warming / drying your gloves in the winter
 - Keep ski boots warm by placing on the unit top
 - Pet warmer/cooler keeps your small pet safely on the floor in comfort and not on your seats
 - Pile up coats, handbags and other items on top of the unit without affecting passenger comfort

Prototype Testing

Air Duck Prototype Test - 2/14/99 1998 Plymouth Voyager 24 Deg. F Outside Temperature

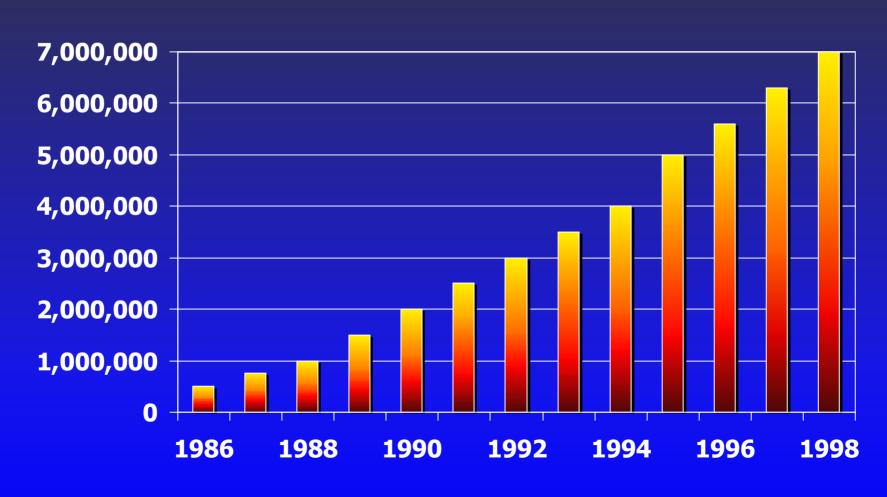
Temperatures Deg. F w/o Air Duck

Front Seat	32 in. above floor	84.4	
Driver Area	Floor level	73.8	Delta = 10.6
Second Seat	32 in. above floor	72.3	
Passenger Area	Floor Level	53.8	Delta = 18.5

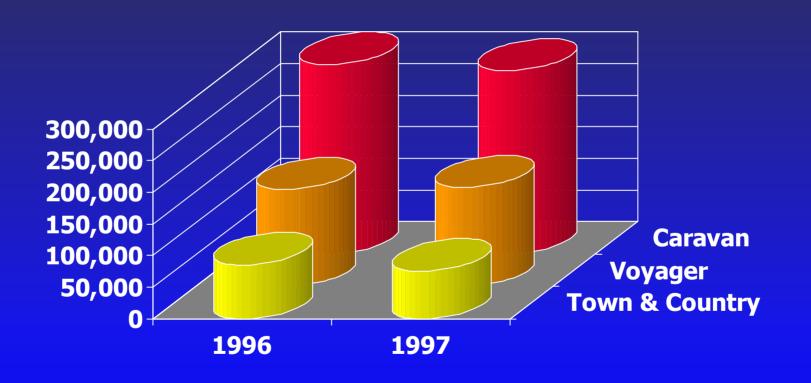
Temperatures Deg. F w/ Air Duck

Front Seat	32 in. above floor	84.1	
Driver Area	Floor level	76.3	Delta = 7.8
Second Seat	32 in. above floor	74.3	
Passenger Area	Floor Level	67.3	Delta = 7.0

Cumulative Number Chrysler Minivans Produced 1983 - 98







The Patented Air Duck will fit all years and all models!

Related Automotive Products Full Retail Selling Prices

JC Whitney - Wolf Automotive Center Console - P/N 07PD5990 \$89.99

JC Whitney - Steel Horse Automotive Center Console - P/N 81PD0165 \$ 79.99

JC Whitney - TSI Automotive Center Console - P/N 07PD5807 \$ 74.99

Sears - Mini Van Console Center Console - P/N STE.396XX \$ 89.99

Retail Cost Model

Retail selling price	75.00
Dealer cost (40% discount)	45.00
Less distributor discount (25%)	11.25
Distributor cost	<u>33.75</u>
Less terms (2% 10 days, net 30)	0.68
Less freight (5% median cost)	1.69
Less royalties (3%)	1.01
Less commission (5%)	1.69
Net sales Price	28.68
Manufacturers cost (10% profit)	<u>25.81</u>

Manufacturing Cost Model

Hand-made, Wood Based Materials, One-of Construction

Top & Bottom – Luan Plywood \$ 2.2000

Frame Rails - Fir \$ 5.6000

Top & Bottom Non-skid Rubber \$ 2.0663

Adhesive & Fasteners \$ 0.9975

Labor – Burdened - \$/hr \$ 15.0000

Total per ADU \$ 25.8638

It is anticipated that the mfg. cost for mass production in HDPE will be under \$ 10.00/ Air Duck



Manufacturing

Rubbermaid

Tucker

Steel Horse

Wolf Automotive

TSI

Sterilite

Coleman

Marketing

Wal-Mart

K-Mart

Rubbermaid

Tucker

Steel Horse

Wolf Automotive

TSI

Chrysler

Summary

- The **Air Duck** is a simple, safe and effective aftermarket device that will improve the distribution of tempered air in Chrysler minivans
- The Air Duck can be manufactured from a variety of materials
- The Air Duck can be used in other vehicles with a centrally located air outlet under the dash and a level floor